

Figure 1 Remove oil galley plug



Figure 2 Insert o-ring into adapter



Figure 3Thread adapter into oil galley



Figure 4Tighten adapter by hand until tight



Figure 5 Install Teflon tap onto 90° adapter

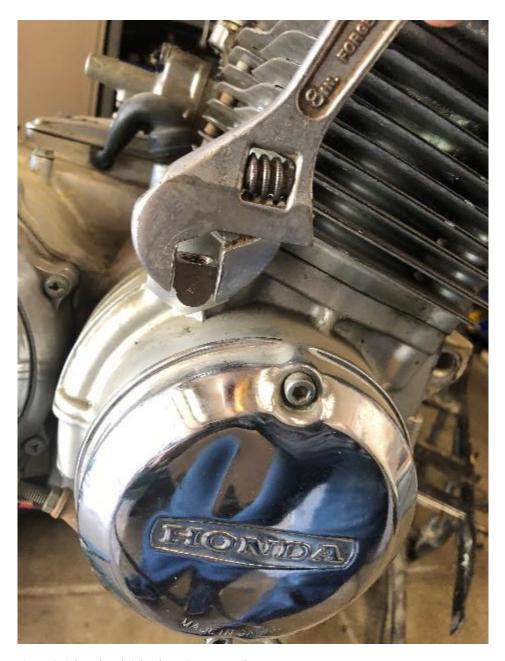


Figure 6 Tighten hand tight plus 1-2 turns, until snug



Figure 7 Position the opening of the 90° adaptor facing toward the rear



Figure 8 Install Teflon tape onto the threads of the gauge



Figure 9 Thread the gauge into the 90° adapter



Figure 10 Tighten the gauge 1-2 turns, until snug



Figure 11 Tighten the gauge until the face is clocked appropriately

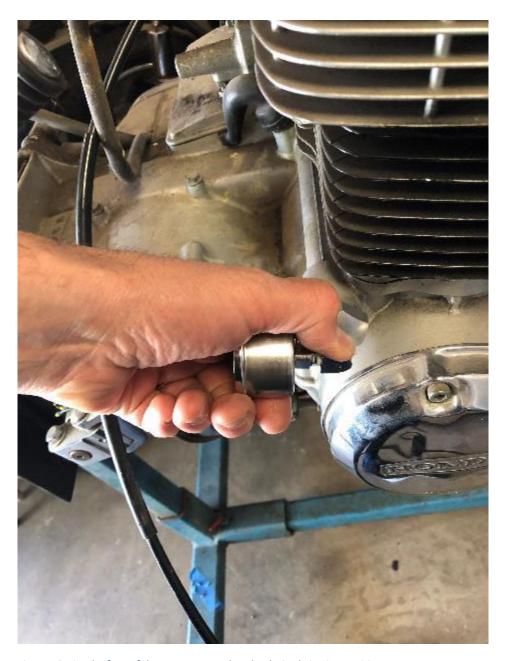


Figure 12 Aim the face of the gauge upward to the desired viewing position



Figure 13 Installation is complete