



*Figure 1 Remove oil galley plug*



*Figure 2 Insert o-ring into adapter*



*Figure 3 Thread adapter into oil galley*





Figure 4 Tighten adapter by hand until tight



*Figure 5 Install Teflon tap onto 90° adapter*



*Figure 6 Tighten hand tight plus 1-2 turns, until snug*





*Figure 7 Position the opening of the 90° adaptor facing toward the rear*



*Figure 8 Install Teflon tape onto the threads of the gauge*





*Figure 9 Thread the gauge into the 90° adapter*



*Figure 10 Tighten the gauge 1-2 turns, until snug*



*Figure 11 Tighten the gauge until the face is clocked appropriately*





*Figure 12 Aim the face of the gauge upward to the desired viewing position*



*Figure 13 Installation is complete*